

**Amendments to the Specification:**

Please replace the text on p. 38 with the following:

**ABSTRACT OF THE DISCLOSURE**

A throw-away tip of which two principal surfaces each ~~comprises~~ has a land surface [[5]] provided along the periphery thereof, a central surface [[7]] provided on the inside of the land surface [[5]], a recess (a chip breaker groove) interposed therebetween, and at least one protrusion [[8]] that extends from the central surface [[7]] toward the land surface [[5]], wherein height of the land surface is made equal to the height of at least the top surface of the protrusion [[8]] so that at least the top surface of the protrusion of the central surface and the land surface both serve as contact surface is provided.